



ICM FORGE

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CHEMICAL COMPOSITION

STEEL GRADE	304	201	316	316L	309S	310S	317L	321	347H
C (Max)	0.08	0.15	0.03	0.03	0.08	0.08	0.035	0.08	0.08
Si (Max)	1.0	0.75	0.75	1.0	0.75	1.0	0.75	0.75	0.75
Mn (Max)	2.0	5.5-7.5	2.0	2.0	2.0	2.0	2.0	2.0	2.0
Cr	18-20	16-18	16-18	16-18	22-24	24-26	18-20	17-19	18-20
Ni	8-10.5	3.5-5.5	10-14	10-14	12-15	19-22	11-15	9-12	9-13
S (Max)	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03
P (Max)	0.035	0.06	0.045	0.045	0.045	0.045	0.04	0.045	0.04

+66 83 819 6763



info@icmtechglobal.com



YOUR NAME HERE

